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**MAHALLIY XOMASHYOLAR HAMDA CHIQINDILAR ASOSIDA OLINGAN IONITGA
Cu²⁺ IONLARINING SORBSIYA IZOTERMASI**

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Annotatsiya. Ushbu maqolada polivinilxlorid (PVX) va chiqindilar asosida olingan, kuchsiz asos xossasini namoyon qiluvchi ionitga sun'iy eritmalardagi Cu²⁺ ionlarining sorbsiyasi 298K haroratda, sorbsiya davomiyligi muvozanat holatigacha (18-soat) va turli konsentratsiyalarda o'rganish natijalari keltirilgan. Jarayonlarning muvozanat holatidagi adsorbsiya mexanizmini ifodalash uchun Lengmyur, Flori-Haggins, Freyndlix, Temkin va Dubinin-Radushkevich izoterma modellaridan foydalanildi. Olingan natijalar asosida hisoblab topilgan izoterma parametrlari $R^2(0,774-0,987)$ qiymati barcha izoterma modellarida mos kelganligi aniqlandi. Lengmyur izoterma modeli bo'yicha $q_{max}=109,9$ mg/g, Flori-Xaggins izoterma modeli bo'yicha $\Delta G_{ads}=-20,314$ kDj/mol, Freyndlix izoterma modeli bo'yicha $n=2,865$, Temkin izoterma modeli bo'yicha $B_T=120,3$ J/mol, Dubinin-Radushkevich izoterma modeli bo'yicha $B_D=2,14 \cdot 10^{-2}$ kJ/mol•K va $E_a=4,84$ kJ ekanligi kelib chiqdi. Bu esa polivinilxlorid hamda chiqindilar asosida tarkibida azot saqlagan yangi ionitga Cu²⁺ ionlarini yuqori darajada sorbsiyalashini ko'rsatadi.

Kalit so'zlar: polivinilxlorid (PVX), ionit, mis ionlari(Cu²⁺), sorbsiya, Lengmyur, Flori-Haggins, Freyndlix, Temkin va Dubinin-Radushkevich va izoterma.

Sorption isotherms Cu^{2+} ions on the ionite obtained from local raw materials and wastes

Abstract. In this paper, the sorption of Cu^{2+} ions in artificial solutions of polyvinyl chloride (PVC) and nitrogen-containing ion exchange residues based on waste was studied at 298K, the duration of sorption up to equilibrium (18 hours), at different concentrations. Langmuir, Flory-Huggins, Freundlich, Temkin, and Dubinin-Radushkevich isothermal models were used to represent the adsorption mechanism based on equilibrium processes. Based on the results obtained, it was determined that the value of the calculated isotherm parameters R^2 (0,774 - 0,987) was consistent in all isotherm models. $q_{max}=109.9$ mg/g according to Langmuir isotherm model, $\Delta G_{ads}=-20,314$ KJ/mol according to Flory-Huggins isotherm model, $n=2,865$ according to Freundlich isotherm model, $B_T=120.3$ Dj/mol according to Temkin isotherm model, According to the Dubinin-Radushkevich isotherm model, $B_D = 2.14 \cdot 10^{-2}$ KJ/mol \cdot K and $E_a=4,84$ KJ. This indicates a high sorption of Cu^{2+} ions into a new ionite containing nitrogen on the basis of polyvinyl chloride and waste.

Keywords: polyvinyl chloride (PVC), ionite, copper ions (Cu^{2+}), sorption, Langmuir, Flory-Huggins, Freundlich, Temkin, Dubinin-Radushkevich and isotherm.

Изотермы сорбции ионов Cu^{2+} на ионите, полученном из местного сырья и отходов

Аннотация. В данной работе представлены результаты исследования сорбции ионов Cu^{2+} в искусственных растворах при температуре 298K, длительности сорбции до равновесия (18 часов) и при различных концентрациях азотсодержащих слабоосновных ионитов, полученному на основе поливинилхлорида (ПВХ) и отходов. Для выражения механизма адсорбции процессов в равновесном состоянии были использованы изотермические модели Ленгмюра, Флори-Хаггинса, Фрейндлиха, Темкина и Дубинина-Радушкевича. Установлено, что значения расчетных параметров изотермы R^2 (0,774-0,987) совпадают во всех моделях изотерм. $Q_{max}=109,9$ мг/г по модели изотермы Ленгмюра, $\Delta G_{адс}=-20,314$ кДж/моль по модели изотермы Флори-Хаггинса, $n=2,865$ по модели изотермы Фрейндлиха, $B_T=120,3$ Дж/моль по модели изотермы Темкина, Согласно модели изотермы Дубинин Радушкевича $B_D = 2,14 \cdot 10^{-2}$ кДж/моль; К и $E_a=4,84$ кДж соответственно. Это свидетельствует о высокой сорбционной способности новых азотсодержащих ионитов на основе поливинилхлорида и отходов по отношению к ионам Cu^{2+} .

Ключевые слова: поливинилхлорид (ПВХ), ионит, ионы меди (Cu^{2+}), сорбция, Ленгмюр, Флори-Хаггинс, Фрейндлих, Темкин, Дубинин-Радушкевич и изотерма.

Kirish

Bugungi kunda, suv resurslari va tuproq sistemasining sho'rlanish darajasi oshib bormoqda. Shuning bilan birgalikda, sanoat korxonalaridan chiqayotgan oqova suvlari tarkibida turli anion va kationlarni ko'p miqdorda saqlaganligi sababli, oqova suvlari oqar suvlarga qo'shilishi natijasida tabiiy suvlar tarkibida turli zararli ionlar tarqalishiga sabab bo'lmoqda. Oqova suvlari tarkibidagi turli anionlar va kationlar hududning flora va fauna sistemalarining ko'payishiga va rivojlanishiga salbiy ta'sir ko'rsatib, hududning ekologik holatining yomonlashishiga olib kelmoqda. Bu esa oqova suvlari tarkibidagi zararli ionlar, qishloq-xo'jaligi maxsulotlarining hosildorligini kamayishiga va hosil tarkibida zararli moddalarning yig'ilishiga olib keladi. Bundan tashqari chiqindi suvlar tarkibidagi turli zaharli ta'sirga ega ionlarning konsentratsiyasini ekologik me'yorlargacha kamaytirish ham dolzarb sanaladi. Bu muammolarni bartaraf qilish bugungi kunda kimyogarlar oldida turgan vazifalardan biri bo'lib qolmoqda[1]. Hozirgi vaqtda suvni tozalashning turli xil texnologik usullar qo'llanib kelinmoqda, jumladan kimyoviy ishlov berish, fizik, biologik va boshqa usullardan ionitlar ishtirokida adsorbsiyalash usuli keng qo'llaniladi. Bu usulning ishlash jarayoni oddiyligi, ekologik va iqtisodiy samarali, qayta ishlash imkonini berishi bilan boshqa usullardan ustun turadi. Respublikamiz sanoat korxonalarida ishlatiladigan sorbentlar chet eldan import qilinadi. Shuning uchun mahalliy xomashyolar asosida ionitlar olish va fizik-kimyoviy xossalarni o'rganish orqali oqova suvlarni tozalashga qo'llash dolzarb va katta amaliy ahamiyatga ega. Jahon miqyosida olimlar tomonidan yangi ionitlarning sorbsion xossalari baholashda kinetik va termodinamik tahlillardan keng foydalaniladi.

Xususan, ushbu ish yuqorida kelirilgan dolzarb muammoni ma'lum darajada hal qilishga qaratilgan bo'lib, maxalliy xomashyolar asosida olingan ionit, Cu^{2+} ionlarinig sun'iy eritmalarida sorbsiyasini o'rganishda Lengmyur, Flori-Haggins, Freyndlix, Temkin va Dubinin-Radushkevich izoterma modellaridan foydalanildi[2-3].

Materiallar va metodlar

Statik almashuv sig'imi HCl bo'yicha 3,8 mg•ekv/g bo'lgan polivinilxlorid asosida tarkibida aminoguruh tutgan ionitdan 3 g/l miqdorda olindi va unga Cu²⁺ ionlari saqlagan sun'iy eritmaları 100 ml 298 K haroratda, muvozanatga kelguncha (18 saotgacha) sorbsiya jarayoni o'rganildi. Sorbsiya jarayonidan oldingi va keyin eritmadagi Cu²⁺ ionining konsentratsiyasini o'zgarishi Spektrofotometr (EMC-30PC-UV Spectrophotometr) pribori yordamida optik zichligining o'zgarishiga qarab, optik zichlikning konsentratsiyaga bog'liqlik (1) tenglamasidan konsentratsiya o'zgarishlari hisoblab topildi.

$$A = C \cdot \epsilon \cdot l \quad (1)$$

Sorbsiya miqdori quyidagi (2) formula orqali hisoblandi[4]:

$$q_e = \frac{(C_0 - C_e)}{m} \times V \quad (2)$$

Bunda: q_e-ionitga yutilgan metall ion miqdori mg/g, C₀-metall ionlarining dastlabki konsentratsiya mg/l, C_e metall ionlarining muvozanat konsentratsiyasi mg/l; V -eritma hajmi (l); m- quruq sorbent massasi(g).

Lengmyur izoterma modeli quyidagi(3) tenglama bilan ifodalanadi[4].

$$q_e = q_{\max} \frac{K_L C_e}{1 + K_L C_e} \quad (3)$$

Bu erda: q_{max} - ma'lum massali sorbentga yutilgan metalning maksimal miqdori (mg/g).

Lengmyur tenglamasini (4) tenglamada keltirilgan chiziq ko'rinishidan foydalanib, q_{max} va K_L qiymatlarini C_e/q_e ning C_e bog'liqlik grafigidan kesishish qiyaligining burchak qiymati orqali topiladi.

$$\frac{C_e}{q_e} = \frac{1}{q_e K_L} + \frac{1}{q_{\max}} \cdot C_e \quad (4)$$

q_{max} va K_L qiymatlaridan ajratish koefitsenti (R_L)ni hisoblash mumkin. Muvozanat parametri R_L yordamida sorbat va sorbent o'rtasidagi yaqinlikni taxmin qilish uchun ishlatish mumkin.

$$R_L = \frac{1}{1 + K_L \cdot C_0} \quad (5)$$

Bunga (5) ko'ra 0 < R_L < 1 adsorbsiya jarayoni qulay, R_L > 1 noqulay, R_L = 1 adsorbsiya izoterma chiziq ko'rinishda deb xisoblanadi va R_L=0 esa adsorbsiyani qaytmas bo'lishini ifodalaydi.

Freyndlix izoterma modeli quyidagi (6) tenglama bilan ifodalanadi:

$$q_e = K_F C_e^{1/n} \quad (6)$$

Freundlich izoterma tenglamasi yordamida turli (ideal bo'lmagan) eritmalarda boradigan sorbsiya jarayonlarini o'rganish mumkin. Ushbu modelning chiziq tenglamasini quyidagi(7) ko'rinishda ifodalash mumkin[5].

$$\log q_e = \log K_F + \left(\frac{1}{n}\right) \log C_e \quad (7)$$

Bu (7) tenglamada: K_F- Freundlich konstantasi, 1/n-sorbsiya intensivligi. Freundlich konstantalari K_F va n (n ≈ 1-10; 1/n ≈ 0-1) qiymatlarini Log q_e bilan Log C_e chiziq grafigida kesishish qiyaligining burchak qiymati orqali topiladi.

Temkin izoterma modelining chiziq tenglamasini (8) quyidagicha ifodalanadi[6]:

$$q_e = \frac{RT}{b_T} \cdot \ln K_T + \frac{RT}{b_T} \cdot \ln C_e \quad (8)$$

K_T- Temkin izoterma konstantasi (A_T)- (l/g)

b_T- sorbsiyaning haroratga bog'liqlik konstantasi- (J/mol)

q_e bilan ln C_e bog'liqlik grafigidan K_T va b_T konstantalarni topish orqali, sorbsiya jarayonining haroratga bog'liqligi haqida fikr yuritishga imkon beradi.

Dubin-Radushkevich izoterma modelining chiziq tenglamasini (9) quyidagicha ifodlanadi[7]:

$$\ln q_e = \ln Q_D - 2B_D \cdot RT \cdot \ln \left(\frac{1}{C_e} + 1 \right) \quad (9)$$

Q_D- sorbentning nazariy maksimal sig'imi (mol/g);

B_D- Dubinin-Radushkevich izoterma konstantasi (kJ/mol•K);

E- sorbsiyaning o'rtacha energiyasi (kJ/mol).

$\ln q_e$ bilan $\ln \left(\frac{1}{C_e} + 1 \right)$ bog'liqlik grafigidan Q_D va B_D konstantalarni topish orqali, sorbsiya jarayonining o'rtacha energiyasini (10) tenglamadan topishimiz mumkin[8].

$$E = 1/\sqrt{2B_D} \quad (10)$$

Flori-Haggins izoterma modelining umumlashgan va chiziqli tenglamalari (11-12) quyidagicha[9]:

$$C_0 = \frac{\theta}{K_{FH} \cdot (1 - \theta)^n} \quad (11) \quad \log \frac{\theta}{C_0} = \log K_{FH} + n \cdot \log(1 - \theta) \quad (12)$$

θ - ionning sorbent g'ovaklarida qoplanish darajasi (harakat zonasi);

n - sorbsiya markazidagi metall ionlarining miqdori;

K_{FH} -Adsorbsiyaning muvozanat konstantasi;

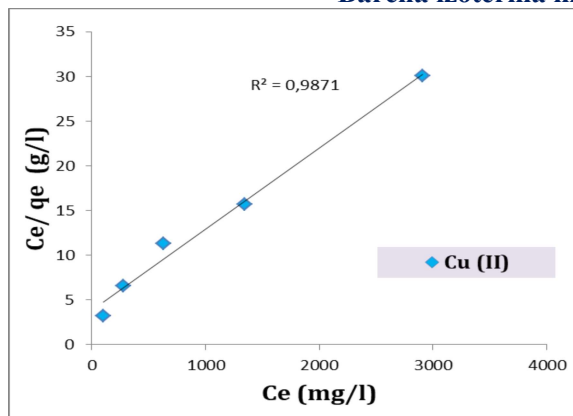
ΔG_{ads} - Adsorbsiyalanish jarayonining erkin energiyasi.

$\log(1 - \theta)$ bilan $\log \frac{\theta}{C_0}$ bog'liqlik grafigidan n va K_{FH} konstantalarni topish orqali, adsorbsiya jarayonining erkin energiyasini hisoblashga (13) zamin yaratadi[4,10].

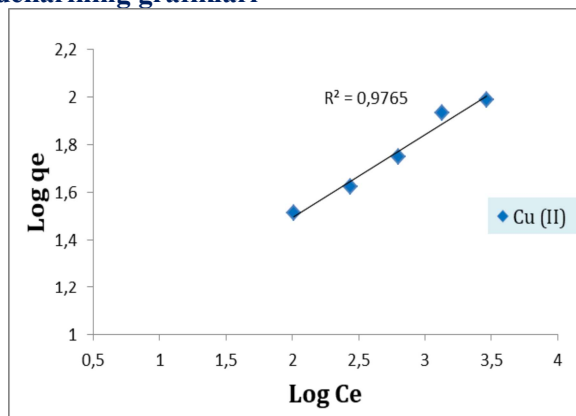
$$\Delta G = -RT \ln K_F \quad (13)$$

Adsorbsiya jarayonlaridagi muvozanat holatidagi izotermasini o'rganish natijalari quyidagi (a,b, d, e va f) grafikda keltirilgan :

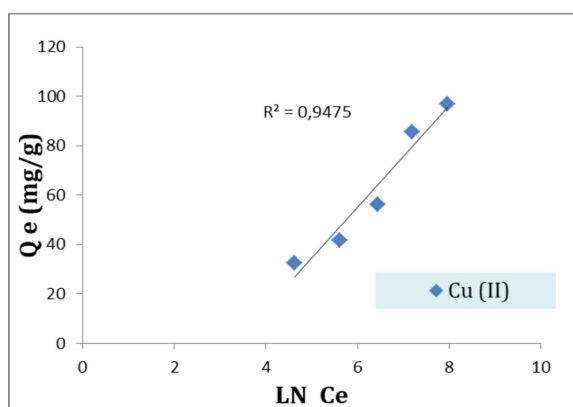
Barcha izoterma modellarning grafiglari



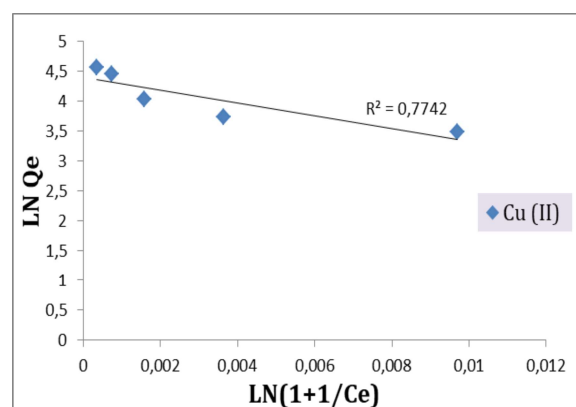
a-
Lengmyur izoterma modeli



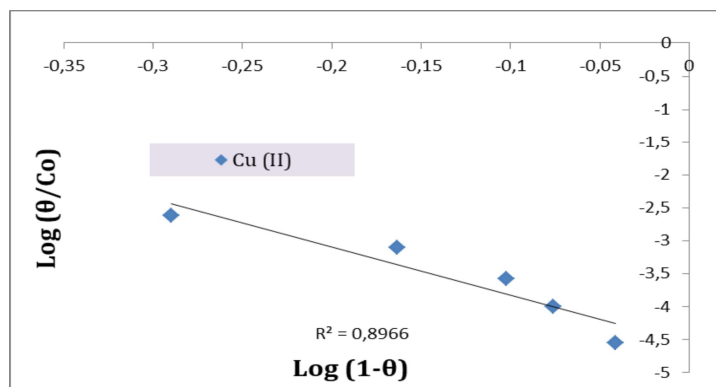
b-
Freyndlix izoterma modeli



d-
Temkin izoterma modeli



e-
Dubinin-Radushkevich izoterma



f-

Flori-Haggins izoterma modeli

Yuqoridagi izoterma modellar asosida tuzilgan grafiklarlaridan quyidagi natijalar olindi:

Cu²⁺ ionining yutilish izotermasi			
No	Izoterma parametrlar	Qiymatlar	Birliklar
Lengmyur izoterma modeli			
1.	q_{max}	109,9	mg/g
2.	K_L	3,4•10 ⁻²	L/g
3.	R_L	0,01-0,127	qulay
4.	R²	0,987	
Flori-Haggins izoterma modeli			
5.	N	1,9654	
6.	K_{FH}	35,661	
7.	ΔG_{ads}	-20,314	KJ/mol
8.	R²	0,897	
Freyndlix izoterma modeli			
9.	1/n	0,349	
10.	n	2,865	
11.	K_F	6,214	
12.	R²	0,977	
Temkin izoterma modeli			
13.	K_T	3,55•10 ⁻²	L/g
14.	B_T	120,3	J/mol
15.	R²	0,948	
Dubinini-Radushkevich izoterma modeli			
16.	Q_D	80,71	mol/g
17.	B_D	2,14•10 ⁻²	KJ/mol•K
18.	E	4,84	KJ
19.	R²	0,774	

PVX va chiqindilar asosida olingan, tarkibida azot saqlagan, kuchsiz asos xossasini namoyon qiluvchi ionitga, sun'iy eritmalaridan Cu²⁺ ionlarining sorbsiya qonuniyatlari o'rganildi. Sorbsiya jarayonining muvozanati asosida adsorbsiya mexanizmini o'rganish uchun qo'llanilgan turli xil zamonaviy izoterma modellari Lengmyur, Flori-Haggins, Freyndlix, Temkin va Dubinin-Radushkevich modellariga mos keldi R²(0,774-0,987). Lengmyur izoterma modeli bo'yicha 1 g sorbentning Cu²⁺ ionini yutishining maksimal miqdori aniqlandi va unga ko'ra q_{max}= 109,9 mg/g ga tengligi kelib chiqdi, R_L qiymatining barcha o'rganilgan konsentratsiyalarida 0,01-0,127 ega ekanligi sorbsiya jarayoni qulay bo'lganligidan dalolat beradi. Flori-Haggins izoterma modeli bo'yicha ΔG_{ads}=-20,314 kJ/mol, Freyndlix izoterma modeli bo'yicha n= 2,865 sorbsiya qulay bo'lgan, Temkin izoterma modeli bo'yicha B_T=120,3 J/mol, Dubinin-Radushkevich izoterma modeli bo'yicha B_D=2,14•10⁻² kJ/mol•K va E_a= 4,84 kJ ekanligi kelib chiqdi. Bu esa yangi ionitga Cu²⁺ ionlarini kimyoviy sorbsiyaga orqali yutilganligini va

bundan polivinilxlorid hamda chiqindilar asosida tarkibida azot saqlagan yangi ionitga Cu^{2+} ionlarining yuqori darajada sorbsiyalashini xulosa qilish mumkin.

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EKSTRAKSION FOSFAT KISLOTANI BUG‘LATISH HARORATINING POLIMERLANISHGA TA‘SIRI

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Annotasiya. Maqolada mahalliy fosforit - Markaziy Qizilqum fosforitlaridan olingan ekstraktsion fosfat kislotani 55% ga qadar bug‘latish asosida olingan konsentrlangan kislotaning tarkibida polifosfatlar hosil bo‘lishi, bu kislota tarkibining o‘zgarishi, uning eng asosiy ko‘rsatkichlaridan hisoblangan qo‘shimchalardan tozalanishi kimyoviy, fizik-kimyoviy tahlillar asosida bayon etilgan.

Kalit so‘zlar: fosforit, termokonsentrat, ekstraktsion fosfat kislota(EFK), konsentrlangan kislota, polifosfat, kimyoviy tahlil, fizik-kimyoviy tahlil, cho‘kma.

Effect of vaporization temperature of extraction phosphoric acid on polymerization

Abstract. The article shows the formation of polyphosphates in concentrated acid obtained by evaporation of up to 55% of extraction phosphoric acid from local phosphorites of the Central Kyzyl Kum, as well as changes in the composition of this acid, its purification from impurities based on chemical, physicochemical analyzes.

Keywords: phosphorite, thermoconcentrate, extraction phosphoric acid, concentrated acid, polyphosphate, chemical analysis, physicochemical analysis, precipitate.